

POPCORN

CUSTOM PRODUCTS



Enamel Pins, Keychains, and Ornaments

Custom Enamel Pins

1.25" or smaller

Mold Fee

Quantity	Price		
250	\$3.15	1.25" or less	\$125
500	\$2.95	1.5"	\$150
1000	\$2.75	2"	\$175
2500	\$2.55		
5000	\$2.30		

*one time only, includes delivered pin sample

Options (per piece)

Additional Colors (6 included)	\$0.03/color
Increase to 1.5" Size	\$0.15
Increase to 2" Size	\$0.25
Deluxe Metal Stopper	\$0.15
Smooth Finish (Hard Enamel)	\$0.15
Extra Polishing	\$0.05
Glitter	\$0.15

Full Color Packaging

\$100 (flat fee regardless of quantity)

Turnaround

Design Time: 1 week
Sampling: 20-30 days
Production: 30 days

Shipping

Ocean Freight: 30-45 days - Included in unit cost
Tariff quoted at time of order

Airmail: 5-7 days
250 pieces: \$90.00 (estimate), 500 pieces: \$150.00 (estimate)
No tariffs with airmail

1. Original Artwork

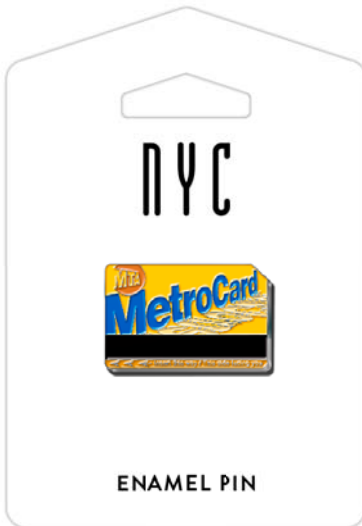


2. Digital Conversion



Digital conversion fee applicable for orders under 1000 pins/style

3. Packaged Solution



Front



Back

Enamel Keyrings and Ornaments

Enamel Keyrings

\$5.50 each, 250 min.

\$200 one-time mold fee

(includes shipped pre-pro sample)

\$100 for packaging



Enamel Ornaments

\$7.50 each, 500 min.

\$250 one-time mold fee

(includes shipped pre-pro sample)

